SYNOCURE[®] 857S-60

GENERAL INDUSTRY

ARKEMA COATING RESINS

Performance Benefits • Good hardness • Excellent gloss and Adhesion Good Durability Polymer Type • Solvent borne Acrylic Sales Solid Content at 125°C, % (ISO 3251, 1gm, 1h, 125°C) 58 - 62 Sales Viscosity in Poise at 25°C, Brookfield Viscometer(ISO3219) 35 - 45 Specifications Colour, Gardner scale (ISO 4630) 1 Max Acid value, mg KOH/g (ISO 2114) 8 Max Volatile Xylene/Cellosolve Acetate (1:1) Flash point, °C (ISO 3679) 31 Density / Specific Gravity at 20°C, g/ml (ISO 2811) 1.03 Uscasity Hydroxyl Equivalent weight 1400 Net: Add wate and/or hydrogyl content quated relate to sold relin 1.20 Hydroxyl Equivalent weight 1400 Note: Add wate and/or hydrogyl content quated relate to sold relin 11400 Note: Add wate and/or hydrogyl content quated relate to sold relin 120 The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications RECOMMENDATIONS FOR USE SYNOCLURE® 8575-66 on 100 17 × 100 Hydroxyl equivalent weight = $\frac{17 \times 100}{\% \text{ OH}}$ 17 × 100 Hydroxyl equivalent weight = $\frac{42 \times 100}{\% \text{ OH}}$ <	Product Application details	SYNOCURE [®] 857S-60 is a hydroxyl functional acrylic resin developed for use in compliant two component systems when cured with polyisocyanate. SYNOCURE [®] 857S-60 is recommended for the formulations, where economy in use is a major factor. Excellent flexibility is a key feature of SYNOCURE 857S-60.					
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			Desmodur N- 75 (1)	191	255		



	To increase the initial rate of cure of SYNOCURE® 857S-60 based paints and varnishes, at both ambient temperatures and under low bake conditions, the use of tin or zinc catalysts in the form of dibutyl tin dilaurate or zinc octoate is recommended. The levels will depend on the specific requirements but typical metal contents calculated on total solid resin would be 0.001% tin or 0.02% zinc. The pot life of coatings based upon SYNOCURE® 857S-60 / Desmodur N 75 (1) in the recommended proportions gives a full working days use. Lacquers prepared at 23 seconds flow cup 4 at 20°C will double in viscosity after 30 hours. With a catalyst level of 0.001% tin on total solid resin this will be reduced to 10 hours. The catalyst used is dibutyl tin dilaurate
	water and not contain groups that react with isocyanates.
	<u>OTHER ADDITIVES</u> To optimize the performance of SYNOCURE [®] 857S-60, when used in a clear varnish formulation, we recommend the use of Tinuvin [®] 900 (2) and Tinuvin [®] 292 (2) in a 2:1 ratio.
	Notes: (1) Bayer, (2) Ciba
Product	
Safety	Please refer to the corresponding Safety Data Sheet.
Storage & Handling	SYNOCURE [®] 857S-60 should be stored indoors in the original, unopened and undamaged container in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided. In the above mentioned conditions the shelf life of the resin will be 12 months from the date of manufacturing.

August 2016

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